



## Product certificate K86505/04

Issued 2019-02-15

Replaces K86505/03

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### Stop- and ball valves

#### STATEMENT BY KIWA

With this product certificate, issued in accordance with the Kiwa Regulations for Certification, Kiwa declares that legitimate confidence exists that the products supplied by

### Viega Technology GmbH & Co. KG

as specified in this product certificate and marked with the Kiwa<sup>®</sup>-mark in the manner as indicated in this product certificate may, on delivery, be relied upon to comply with Kiwa evaluation guideline BRL-K604 "Stop- and connecting valves", dated 1 February 2012"

which covers the requirements of

**EN1213:1999** "Building valves – Copper alloy stop valves for potable water supply in buildings"

and

**EN13828:2003** "Building valves – Manually operated copper alloy and stainless steel ball valves for potable water supply in buildings"

Ronald Karel  
Kiwa

*Publication of this certificate is allowed.*

*Advice: consult [www.kiwa.nl](http://www.kiwa.nl) in order to ensure that this certificate is still valid.*

CERTIFICATE

287180711

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Certification process  
consists of initial and  
regular assessment of:

- quality system
- product

## Stop- and ball valves

## PRODUCT SPECIFICATION

The products mentioned below belong to this technical approval-with-product certificate

## Stop valves with disc

## 2237 series (press x press) with SC-contour – gunmetal

Art. no.	Size	Connecting ends
26390	DN15	15 x 15
26391	DN15	18 x 18
26392	DN20	22 x 22
26393	DN25	28 x 28
26394	DN32	35 x 35
26395	DN40	42 x 42
26396	DN50	54 x 54

## 2237.1 series (outer thread x outer thread) – gunmetal

Art. no.	Size	Connecting ends
26384	DN15	G $\frac{3}{4}$ " x G $\frac{3}{4}$ "
26385	DN20	G1" x G1"
26386	DN25	G1 $\frac{1}{4}$ " x G1 $\frac{1}{4}$ "
26387	DN32	G1 $\frac{1}{2}$ " x G1 $\frac{1}{4}$ "
26388	DN40	G1 $\frac{3}{4}$ " x G1 $\frac{3}{4}$ "
26389	DN50	G2 $\frac{3}{8}$ " x G2 $\frac{3}{8}$ "

## 2337 series (press x press) with SC-contour – stainless steel

Art. no.	Size	Connecting ends
26517	DN15	15 x 15
26518	DN15	18 x 18
26519	DN20	22 x 22
26520	DN25	28 x 28
26521	DN32	35 x 35
26522	DN40	42 x 42
26523	DN50	54 x 54

## Ball valves

## 227010 series (press x press) with SC-contour – brass

Art. no.	Size	Connecting ends
206726	DN15	15 x 15
206987	DN15	18 x 18
206989	DN20	22 x 22
206991	DN25	28 x 28
206993	DN32	35 x 35
206995	DN40	42 x 42
206997	DN50	54 x 54

## 2275 series (press x press) with SC-contour – brass

Art. no.	Size	Connecting ends
746377	DN15	15 x 15
746384	DN15	18 x 18
746391	DN20	22 x 22
746407	DN25	28 x 28
746414	DN32	35 x 35
746421	DN40	42 x 42
746438	DN50	54 x 54

## 2275.3 series (press x press) with SC-contour – brass

Art. no.	Size	Connecting ends
746681	DN15	15 x 15
746698	DN15	18 x 18
746704	DN20	22 x 22
746711	DN25	28 x 28
746728	DN32	35 x 35
746735	DN40	42 x 42
746742	DN50	54 x 54

## 2275.2 series (internal thread x internal thread) – brass

Art. no.	Size	Connecting ends
746827	DN15	Rp $\frac{1}{2}$
746834	DN20	Rp $\frac{3}{4}$
746841	DN25	Rp1
746858	DN32	Rp1 $\frac{1}{4}$
746865	DN40	Rp1 $\frac{1}{2}$
746872	DN50	Rp2

## 2275.1 series (outer thread x outer thread) – brass

## 2237.5 series (press x press) with SC-contour – bronze

Art. no.	Size	Connecting ends
756864	DN15	15 x 15
756871	DN15	18 x 18
756888	DN20	22 x 22
756895	DN25	28 x 28
756901	DN32	35 x 35
756918	DN40	42 x 42
756925	DN50	54 x 54

## 2237.3 series (outer thread x outer thread) – bronze

Art. no.	Size	Connecting ends
756932	DN15	G $\frac{3}{4}$ " x G $\frac{3}{4}$ "
756949	DN20	G1" x G1"
756956	DN25	G1 $\frac{1}{4}$ " x G1 $\frac{1}{4}$ "
756963	DN32	G1 $\frac{1}{2}$ " x G1 $\frac{1}{4}$ "
756970	DN40	G1 $\frac{3}{4}$ " x G1 $\frac{3}{4}$ "
756987	DN50	G2 $\frac{3}{8}$ " x G2 $\frac{3}{8}$ "

## 2337.5 series (press x press) with SC-contour – stainless steel

Art. no.	Size	Connecting ends
757854	DN15	15 x 15
757861	DN15	18 x 18
757878	DN20	22 x 22
757885	DN25	28 x 28
757892	DN32	35 x 35
757908	DN40	42 x 42
757915	DN50	54 x 54

## 2270 series (pipe x pipe) for PEXfit system - brass

Art. no.	Size	Connecting ends
205635	DN15	15 x 15
205659	DN20	22 x 22

## 2275.10 series (press x press) with SC-contour – brass

Art. no.	Size	Connecting ends
774851	DN15	15 x 15
774868	DN15	18 x 18
774875	DN20	22 x 22
774882	DN25	28 x 28
774899	DN32	35 x 35
774905	DN40	42 x 42
774912	DN50	54 x 54

## 2275.4 series (press x internal thread) with SC-contour – brass

Art. no.	Size	Connecting ends
746759	DN15	15 x Rp $\frac{1}{2}$
746766	DN15	18 x Rp $\frac{1}{2}$
746773	DN20	22 x Rp $\frac{3}{4}$
746780	DN25	28 x Rp1
746797	DN32	35 x Rp1 $\frac{1}{4}$
746803	DN40	42 x Rp1 $\frac{1}{2}$
746810	DN50	54 x Rp2

## 2275.5 series (internal thread x internal thread) with drainage – brass

Art. no.	Size	Connecting ends
746759	DN15	Rp $\frac{1}{2}$
746766	DN20	Rp $\frac{3}{4}$
746773	DN25	Rp1
746780	DN32	Rp1 $\frac{1}{4}$
746797	DN40	Rp1 $\frac{1}{2}$
746803	DN50	Rp2

## 2275.6 series (outer thread x outer thread) with drainage – brass

## Stop- and ball valves

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Art. no.	Size	Connecting ends	Art. no.	Size	Connecting ends
746940	DN15	G $\frac{3}{4}$ " x G $\frac{3}{4}$ "	747008	DN15	G $\frac{3}{4}$ " x G $\frac{3}{4}$ "
746957	DN20	G1" x G1"	747015	DN20	G1" x G1"
746964	DN25	G1 $\frac{1}{4}$ " x G1 $\frac{1}{4}$ "	747022	DN25	G1 $\frac{1}{4}$ " x G1 $\frac{1}{4}$ "
746971	DN32	G1 $\frac{1}{2}$ " x G1 $\frac{1}{4}$ "	747039	DN32	G1 $\frac{1}{2}$ " x G1 $\frac{1}{4}$ "
746988	DN40	G1 $\frac{3}{4}$ " x G1 $\frac{3}{4}$ "	747046	DN40	G1 $\frac{3}{4}$ " x G1 $\frac{3}{4}$ "
746995	DN50	G2 $\frac{3}{8}$ " x G2 $\frac{3}{8}$ "	747053	DN50	G2 $\frac{3}{8}$ " x G2 $\frac{3}{8}$ "

### FITNESS FOR CONTACT WITH DRINKING WATER



This product is approved on the basis of the requirements for hygienic aspects set in the "Regeling materialen en chemicaliën drink- en warm tapwatervoorziening" ("Materials and chemicals in the supply of drinking water and warm tap water Regulation" dated 01-07-2017; published in the Government Gazette).

These hygienic aspects are based on two main criteria. The product shall permanently comply with:

- The product recipe approved during the assessment procedure. This recipe is not to be changed without prior approval by Kiwa according to the Kiwa approval procedure for the hygienic aspects;
- Specific product requirements for the hygienic aspects.

The recipe and specific product requirements are laid down in the for confidentiality reasons undisclosed 'appendix hygienic aspects' to this certificate.

### MARKING

The Kiwa®-mark products are marked with the word mark "KIWA  or the abbreviated mark .

Place of the mark: on the body

Compulsory specifications:

- manufacturer's name or mark: on the body,
- nominal size: "DN.." on the body
- marking as specified in EN1213 or EN13828

Method of marking:

- Non-erasable;
- visible after assembly.

### APPLICATION AND USE

Stop- and connecting valves are designed to shut off, if desired temporarily, conduit pipes of drinking water installations intended for transport of drinking water with a maximum pressure of 1000kPa and a water temperature with a maximum of 65°C. Using the products in water installation with a (temporarily) temperature up to 90°C is possible. However, this may affect the durability of some parts and the contact temperature of the operation handle.

### RECOMMENDATIONS FOR CUSTOMERS

Check at the time of delivery whether:

- the supplier has delivered in accordance with the agreement;
- the mark and the marking method are correct;
- the products show no visible defects as a result of transport etc.

If you should reject a product on the basis of the above, please contact:

- Viega Technology GmbH & Co. KG
- and, if necessary,
- Kiwa Nederland B.V.

Consult the supplier's processing guidelines for the proper storage and transport methods.