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Product Certificate

Steel press fittings

Based on pre-certification tests as well as periodic inspections by Kiwa Nederland B.V., the products referred to in this certificate and marked with the GASTEC QA mark, supplied by

Viega Technology GmbH & Co. KG

may, on delivery, be relied upon to comply with the GASTEC QA Approval Requirements 209, for "Steel press fittings for steel pipes"; Dated April 2017.

Luc Leroy
Kiwa

This certificate is issued by Kiwa Nederland B.V. in conjunction with the KIWA regulations for Certification 2017.

This certificate consists of 4 pages.
Publication of the certificate is allowed.

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Steel press fittings

PRODUCT SPECIFICATION

Steel press fittings type Megapress G with SC-contur for joining steel pipes according to EN 10255 type M.
Maximum operating pressure 5 bar.

4611 Adapter 2" x R2"

4611 Adapter 1 1/2" x R1 1/2"

4611 Adapter 1 1/4" x R1 1/4"

4611 Adapter 1" x R1"

4611 Adapter 3/4" x R3/4"

4611 Adapter 1/2" x R1/2"

4612 Adapter 2" x Rp2"

4612 Adapter 1 1/2" x Rp1 1/2"

4612 Adapter 1 1/4" x Rp1 1/4"

4612 Adapter 1" x Rp1"

4612 Adapter 1" x Rp3/4"

4612 Adapter 3/4" x Rp3/4"

4612 Adapter 3/4" x Rp1/2"

4612 Adapter 1/2" x Rp1/2"

4615 Coupling 2"

4615 Coupling 1 1/2"

4615 Coupling 1 1/4"

4615 Coupling 1"

4615 Coupling 3/4"

4615 Coupling 1/2"

46151 Reduction piece 2"x 1 1/2"

46151 Reduction piece 2"x 1 1/4"

46151 Reduction piece 1 1/2" x 1 1/4"

46151 Reduction piece 1 1/2" x 1"

46151 Reduction piece 1 1/2" x 3/4"

46151 Reduction piece 1 1/4" x 1"

46151 Reduction piece 1 1/4" x 3/4"

46151 Reduction piece 1" x 3/4"

46151 Reduction piece 1" x 1/2"

46151 Reduction piece 3/4" x 1/2"

46155 Sliding Coupling 2"

46155 Sliding Coupling 1 1/2"

46155 Sliding Coupling 1 1/4"

46155 Sliding Coupling 1"

46155 Sliding Coupling 3/4"

46155 Sliding Coupling 1/2"

4616 Elbow 90° 2"

4616 Elbow 90° 1 1/2"

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4616 Elbow 90° 11/4"

4616 Elbow 90° 1"

4616 Elbow 90° 3/4"

4616 Elbow 90° 1/2"

46161 Elbow 90° 2"

46161 Elbow 90° 11/2"

46161 Elbow 90° 11/4"

46161 Elbow 90° 1"

46161 Elbow 90° 3/4"

46161 Elbow 90° 1/2"

46172 T-piece 2" x Rp1" x 2"

46172 T-piece 2" x Rp3/4" x 2"

46172 T-piece 2" x Rp1/2" x 2"

46172 T-piece 11/2" x Rp1" x 11/2"

46172 T-piece 11/2" x Rp3/4" x 11/2"

46172 T-piece 11/2" x Rp1/2" x 11/2"

46172 T-piece 11/4" x Rp1" x 11/4"

46172 T-piece 11/4" x Rp3/4" x 11/4"

46172 T-piece 11/4" x Rp1/2" x 11/4"

46172 T-piece 1" x Rp1" x 1"

46172 T-piece 1" x Rp3/4" x 1"

46172 T-piece 1" x Rp1/2" x 1"

46172 T-piece 3/4" x Rp3/4" x 3/4"

46172 T-piece 3/4" x Rp1/2" x 3/4"

4618 T-piece 2" x 11/2" x 2"

4618 T-piece 2" x 11/4" x 2"

4618 T-piece 2" x 1" x 2"

4618 T-piece 11/2" x 1" x 11/2"

4618 T-piece 11/4" x 1" x 11/4"

4618 T-piece 1" x 3/4" x 1"

4618 T-piece 1" x 1/2" x 1"

4618 T-piece 3/4" x 1/2" x 3/4"

4618 T-piece 2"

4618 T-piece 11/2"

4618 T-piece 11/4"

4618 T-piece 1"

4618 T-piece 3/4"

4618 T-piece 1/2"

4626 Elbow 45° 2"

4626 Elbow 45° 11/2"

4626 Elbow 45° 11/4"

4626 Elbow 45° 1"

4626 Elbow 45° 3/4"

4626 Elbow 45° 1/2"

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46261 Elbow 45° 2"
46261 Elbow 45° 1 1/2"
46261 Elbow 45° 1 1/4"
46261 Elbow 45° 1"
46261 Elbow 45° 3/4"
46261 Elbow 45° 1/2"

4656 Cap 2"
4656 Cap 1 1/2"
4656 Cap 1 1/4"
4656 Cap 1"
4656 Cap 3/4"
4656 Cap 1/2"

46595 Flange 2"
46595 Flange 1 1/2"
46595 Flange 1 1/4"
46595 Flange 1"
46595 Flange 3/4"
46595 Flange 1/2"

APPLICATION AND USE

Steel press fittings for joining steel pipes (EN 10255 type M) for use in domestic gas installations for the supply of 2nd and 3rd family gasses according to EN 437. The press fitting is joined by means of a press machine which is prescribed by the fitting manufacturer.

MARKING

- GASTEC QA trademark (on the package),
 - Manufacturer; Viega,
 - External diameter of the pipe,
 - Production date in code,
 - GAS marking,
 - Maximum operating pressure; MOP 5.
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RECOMMENDATIONS FOR END USERS

Check at the time of delivery whether:

- the producer has delivery in accordance with the agreement;
- the mark and the marking method are correct;
- the products show no visible defects as a result of transport.

Consult the producer's processing guidelines for the proper storage and transport methods.

Check whether this certificate is still valid by consulting Kiwa Nederland B.V. or the Kiwa website.

If you should reject a product on the basis of the above, please contact the supplier and, if necessary, Kiwa Nederland B.V.
